

FABRICATION OF A NEW PROSTHESIS WITH PRECI-SAGIX

1. Identify the attachment by the diameter of the male (Mini size = 1.7 mm, Standard size = 2.2 mm).
2. Take a full arch impression.
3. Seat the **1331** (Mini \varnothing 1.7 mm) or **1381** (Standard \varnothing 2.2 mm) male analogue in the impression in the area of the male and pour a stone model.
4. Seat the **1316** (Mini \varnothing 1.7 mm) or **1366** (Standard \varnothing 2.2 mm) pink duplicating dummy over the analogue. Block out the undercuts of the duplicating dummy in a slightly conical way. Make sure that the duplicating dummies are all aligned perfectly parallel.
5. Duplicate and make a refractory model. The duplicating dummy must be perfectly reproduced.
6. Wax up the conventional structure and cast without damaging the replica of the duplicating dummy.
7. After devesting, carefully sandblast with glass beads without damaging the cavity for the female. Polish the access opening to a high shine.
8. Fill up the cavity for the female with wax for electropolishing.
9. Use the **1323** universal insertion tool to insert a **1311** (Mini \varnothing 1.7 mm) or **1361** (Standard \varnothing 2.2 mm) female into the created cavity.
10. Check the level of retention and if necessary replace the female with a **1312** (Mini \varnothing 1.7 mm) or **1362** (Standard \varnothing 2.2 mm) white female with reduced retention or a **1313** (Mini \varnothing 1.7 mm) or **1363** (Standard \varnothing 2.2 mm) red female with increased retention.