

## REPLACING A BONDED TITANIUM FEMALE

1. Identify the attachment as an **M2** or **M3** attachment (see INFO 062 and INFO 070).
2. Use a sharp (new) cylindrical burr to cut out the female.
3. Cut in circular movements, holding the burr parallel to the female wall.
4. When the metal is cut through, the light grey **CEKA SITE** material appears. Now also remove the remaining **CEKA SITE** with a cylindrical diamond burr.
5. Do not damage the upper edge of the cast part of the post-coping.
6. The cavity in the post-coping must remain cylindrical.
7. With **M2** or **M3** attachments, the following parts are assembled:  
**M2: RE H 14** (accessory) + **RE 0031** (spring pin) + **RE 0096** (space maintainer) + **RE 4500 TI** (titanium female);  
**M3: H 14** (accessory) + **694 C** (spring pin) + **694 B** (space maintainer) + **694 TI** (titanium female).
8. Check the assembled parts to be sure the female fits fully into the cavity and make any necessary corrections.
9. Clean the cavity and the outside of the titanium female.
10. Mix a small amount of **CEKA SITE**, place it in the cavity, and press the female with the assembled parts into the cavity (see INFO 074).
11. Do not move these parts during the entire setting time (10 minutes).
12. Remove the accessories with the spring pin and the excess **CEKA SITE** bonding composite.