

Info Sheet INFO 068.E-ed.E

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LONGER SPRING PINS

When processing CEKA attachments, it may occur that a spring pin does not fully snap into the female. The cause may be the spring pin not fully engaging the female. This does not require that the male including retention part must be removed from the prosthesis and repositioned afterwards. **Longer spring** pins and the **AF 69** accessory may provide a solution. First of all, identify the spring pin that does not fully snap into the female (see INFO 062).

SPACER DISCS FOR M3 SPRING PINS

694 C - 724 C 694 C/195 - 694 C/202 - 694 C/209 724 C/195 - 724 C/202 - 724 C/209

- 1. The **AF 69** accessory (0.05 mm thick) may be used for the above spring pin types. These discs are made of the same alloy as the spring pins. Use a longer spring pin if the extension is more than 5 **AF 69** discs.
- 2. Unscrew the spring pin from the retention part with the **RE H 5** laboratory key (see INFO 063).
- 3. Place 1 up to 5 discs in the retention part, screw the spring pin in position and secure it with **CEKA BOND** (see INFO 069).

LONGER SPRING PINS FOR M2 & M3 694 C - RE 0031

- 1. Servicing spring pins with longer threads (0.3 mm longer) are available for the spring pin types **694 C** and **RE 0031**.
- 2. Replace the 694 C with a 694 C/L or the RE 0031 with a RE 0031/L (see INFO 063).
- 3. Check if the new spring pin snaps in too far beyond the retention zone of the female (vertical tolerance).
- 4. If this is the case, unscrew the spring pin with the **RE H 5** laboratory key and reduce it at the threaded base on the **RE H 5** laboratory key with a rubber wheel.
- 5. Screw the spring pin in if it snaps in correctly and secure it with **CEKA BOND** (see INFO 069).