

## Info Sheet INFO 052.E-ed.D

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Page 1/1

## **FABRICATION OF A PROSTHESIS WITH PRECI-BALL**

- 1. Take a full arch impression.
- 2. Place the **1201 D** model analogue in the impression and pour a stone model.
- 3. Place the **RA 0055** large space maintainer over the male on the post-coping. Fill up the area between papilla and post-coping with plaster. The space maintainer must cover the edge of the papilla by 1 to 1.5 mm.
- 4. Fill the female half-way with silicone and seat it over the male. The pvc ring must surround the female segments. Leave the retention zone for acrylic resin on the female free.
- 5. Place the wax setup on the model. Prepare for investing.
- 6. Polymerize and finish.
- 7. Remove the space maintainer after polymerization. Do not remove the pvc ring.
- 8. Check the retention and activate the female if necessary (see INFO 053).

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