

## PROCESSING PRECI-VERTIX PMS

1. Determine the path of insertion of the prosthesis. The part secured with screws must be parallel with the path of insertion of the secondary part.
2. Wax up the crowns and provide them with a lingual shelf. This will prevent the transmission of forces to the attachment and allow support for any future cast metal frame.
3. Place the **1834** male in the supplied **1815** paralleling mandrel and attach it in the surveyor to the wax crown. The male may be reduced on the gingival by maximum 2 mm.
4. The backplate must be completely integrated into the wax pattern.
5. Fill up the threads of the male with wax to prevent investment material from flowing in.
6. Invest, burnout, and cast (use only precious or palladium-based alloys). Protect the threads during blasting.
7. Finish the crowns and apply acrylic or ceramic veneering. Thoroughly polish the male.
8. Separate the primary part and fix the cast-to **1833** ring with the **1832** screw to the male. Use the **IMP-XS-091** screw-driver.
9. Use a hard wax or preferably self-curing acrylic resin to wax up the secondary part. Prevent metal from flowing in by making a retention groove around the ring with a fine instrument.  
Do not use any debubblizer in this area.
10. Invest the secondary part, burnout, and cast (use only precious or palladium-based alloys).
11. Reduce the screw head by maximum 2 mm after casting if necessary.
12. Apply **CEKA BOND** to the threads prior to incorporating the prosthesis into the mouth (see INFO 069).